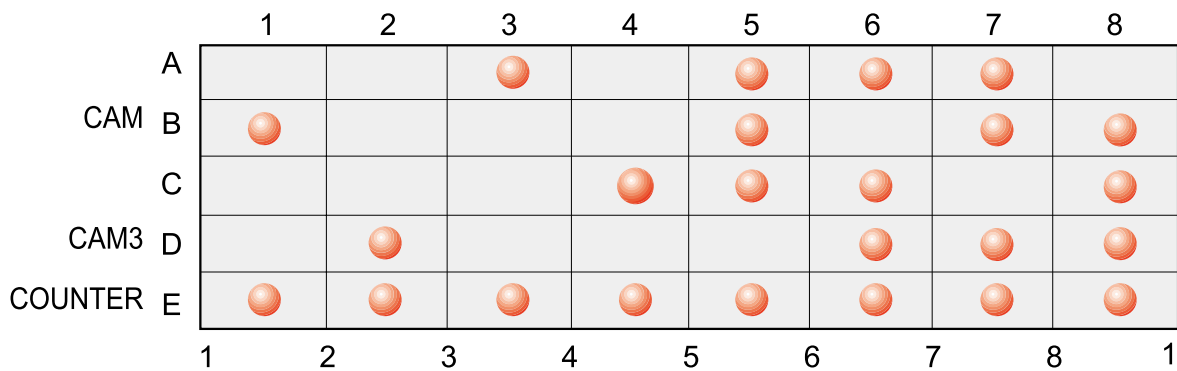
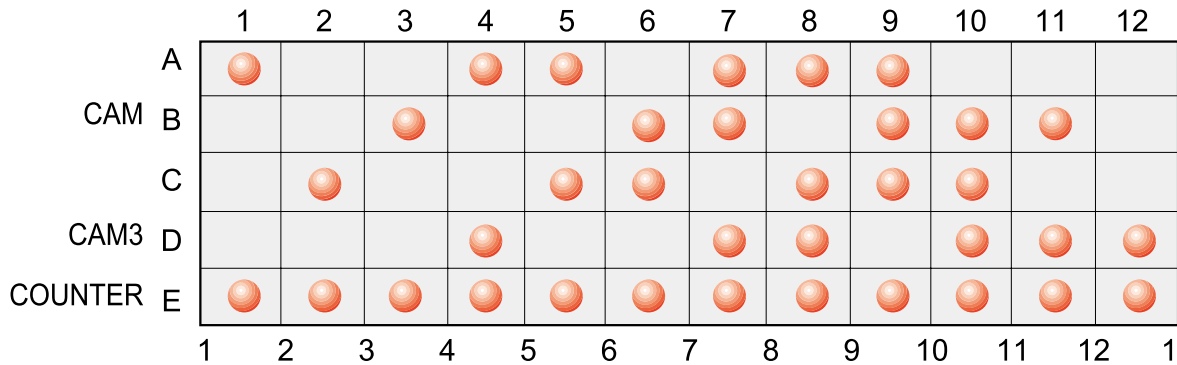


位置檢出訊號 / Electrical Sequence Diagram

CLT-63, 80, 100,125,200,300



CLT-160 作動順序

鬆開信號→油壓馬達電磁閥作動→油壓馬達迴轉→刀位位置信號感應→鎖緊電磁閥鎖緊作動→離合齒鎖緊→鎖緊信號作動→馬達電磁閥回到中間位置→馬達停止轉動

CLT-160 Movement Sequence

Unclamp Signal on→Solenoid valve action for hydraulic motor→Rotating of hydraulic motor→Sensing of tool position→Solenoid valve action for turret clamping→Hirth couplings clamping→Action for clamping signal→Solenoid valve of hydraulic motor return to middle position→Hydra-ulic motor stop